

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Tepla® T8010CF

Material Description:

Processing (Melt) Temp

Tepla® T8010CF is a Polyether Imide (PEI) material filled with 10% carbon fiber. Primary attribute of

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Material Status	Commercial: Active		
Availability	Asia Pacific		North America
	• Europe		Latin America
	Middle East		Africa
Filler/Reinforcement	 Carbon Fiber, 10% Filler by 	Weight	
Features	High Modulus		Fatigue Resistant
	Steam Resistant		 Creep Resistant
	 Chemical Resistant 		Flame Retardant
	Heat Resistant		 High Stiffness
	Wear Resistant		UV Resistant
	 Radiation (Gamma) Resista 	ınt	 Hydrolysis Stable
	 Good Dimensional Stability 	/	 Low Extractable
	 ESD Protection 		 High Heat Resistance
Applications	 Hospital Goods 		 Aircraft Applications
	 Industrial Applications 		 Medical Devices
	 Connectors 		 Medical/Healthcare Applications
	 Dental Applications 		Electrical/Electronic Applications
Appearance	Natural Color		
Processing Method	Injection Molding		
Tredescring Wiethed	injection wording		
Physical Properties	Typical Value	Unit	Test Meth
Density	1.3	g/cm ³	ISO 11
Molding Shrinkage ¹ (3.00 mm)	0.20 to 0.40	%	
Wolding Shirikage (5.00 min)	5.23 35 37.19		
Mechanical Properties	Typical Value	Unit	Test Meth
Tensile Stress	150	MPa	ISO 527
Tensile Strain (Break)	6	%	ISO 527
Flexural Modulus	8650	MPa	ISO 1
Flexural Stress	214	MPa	ISO 1
Troxurur Scross		.,,,	
mpact Properties	Typical Value	Unit	Test Meth
Charpy Notched Impact Strength		kJ/m²	ISO 179/1
Charpy Notched Impact Strength		10/111	100 173/1
lammability	Typical Value	Unit	Test Meth
Flame Rating	V-0	Offic	UL
Harrie Rating	V-0		- OL
Electrical Properties	Typical Value	Unit	Test Meth
Surface Resistivity	1.0E+4 to 1.0E+6	ohms	IEC 600
Volume Resistivity	1.0E+4 to 1.0E+6		IEC 600
VOIDITIE RESISTIVITÀ	1.00+4 (0 1.00+6	OHITIS-CITI	IEC 600
Thermal Properties	Typical Value	Unit	Test Meth
Heat Deflection Temperature		Onit	Test Weth
•	210	$^{\circ}\!\mathbb{C}$	ISO 75-2
1.8 MPa, Unannealed			
nication	Tueigal Value	Unit	
njection	Typical Value	Unit	
Drying Temperature Drying Time	140 to 150	℃ hr	
		ro r	

350 to 390

Injection Notes

Injection Pressure: 50 to 90% Injection Velocity: 20 to 50%

Notes

¹ 50x70x3 mm

NFD ADVANCED COMPOSITES

Tepla® T8010CF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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